

# STAINLESS STEEL

(Optional Material Type)



### Northlander Package (Optional material type for any body configuration)

- 16 gauge stainless steel main body exterior
- 14 gauge stainless steel fender panels
- 14 gauge stainless steel bulkhead
- Stainless steel rear light bar and skirt (if so equipped)
- 18 gauge A-60 galvanized double panel doors (stainless steel doors optional)
- Stainless steel rod and socket door hinges
- 250 lb. capacity galvanized shelving
- 12 gauge A-60 galvanized tread plate compartment tops
- 12 gauge tread plate floor
- 6" x 8.2 lb. structural steel understructure
- Prime paint complete (powder coat available)

For maximum corrosion protection, have your body built entirely out of stainless steel. If entire body rust protection is not needed, construct only your problem areas such as fender panels, compartment bottoms and rear light bars out of stainless steel.



# ALUMINUM

(Optional Material Type)



### Aluminum (Optional material type for almost any body configuration)

- Less weight
- Increase payload
- Less wear and tear on chassis
- Save fuel ([www.fueleconomy.org](http://www.fueleconomy.org))
- Corrosion resistant
- Increased residual value
- 100% recyclable
- Partially constructed out of recycled materials
- Available in powder coat finish
  - Durable (scratch and chip resistant)
  - Environmentally friendly

At Dakota Bodies, we realize that customers have special needs that require custom bodies. We will engineer innovative solutions to any type of modification or feature that you may require.



# GALVANNEAL

(Optional Material Type)



### Galvanneal (Standard material type)

- 16 gauge A-60 galvanneal exterior
- 14 gauge A-60 galvanneal wheel panels and bulkhead
- 18 gauge A-60 galvanneal double panel doors
- 14 gauge tread plate compartment tops
- 12 gauge tread plate floor
- 250 lb. capacity galvanized shelving
- Automotive style rotary door latches
- Stainless steel rod and socket door hinges
- Automotive bulb-type neoprene door seals
- Chain door stops
- Rubber rolled crown-type fenders
- Prime paint complete (powder coat available)



# WHERE CUSTOM IS THE STANDARD



## STANDARD FEATURES

### Quality Construction (Standard Materials)

- 16 gauge A-60 galvanized exterior
- 14 gauge A-60 galvanized wheel panels and bulkhead
- 18 gauge A-60 galvanized double panel doors
- 14 gauge tread plate compartment tops
- 12 gauge tread plate floor
- 250 lb. capacity galvanized shelving
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### Double Panel Galvanneal Doors

- 18 gauge A-60 galvanneal
- Inner panel is fastened to outer panel incorporating an internal stiffener for strength and rigidity

### Rod and Socket Hinges

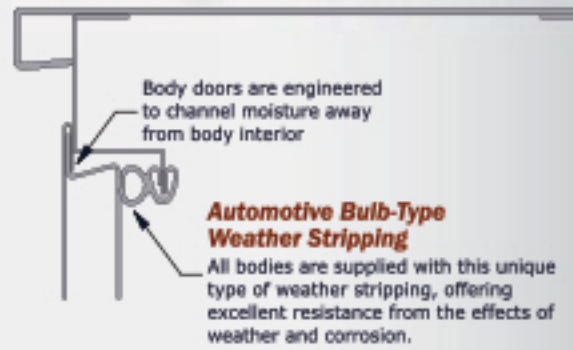
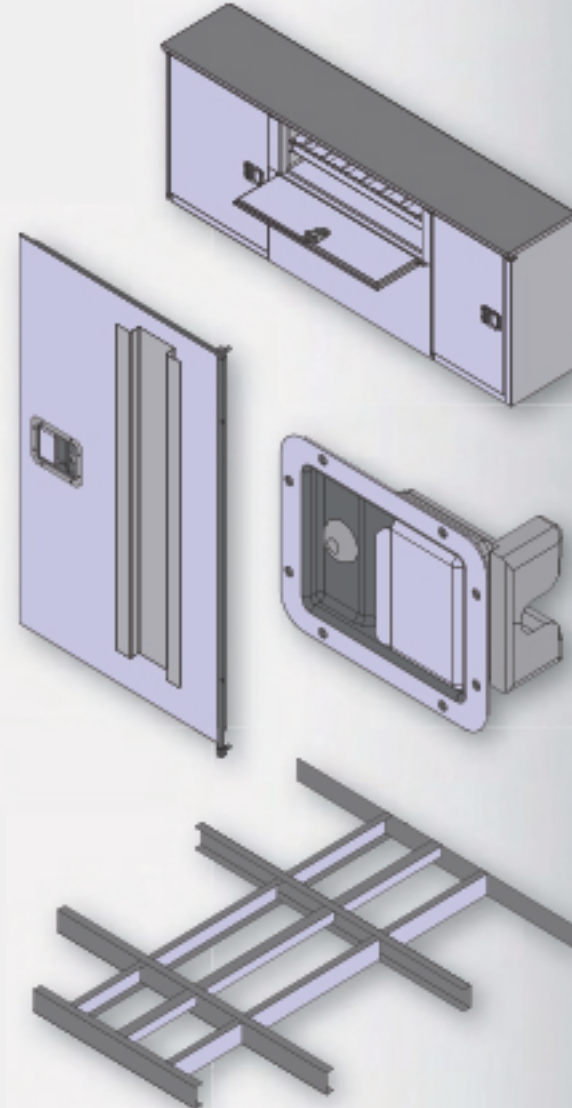
- Stainless steel hinge rods and sockets are used for maximum rust protection and ease of door replacement

### Automotive Type Rotary Latches

- Zinc-coated latches are riveted for ease of replacement
- Two stage latch warns when door is not fully latched

### Body Understructure

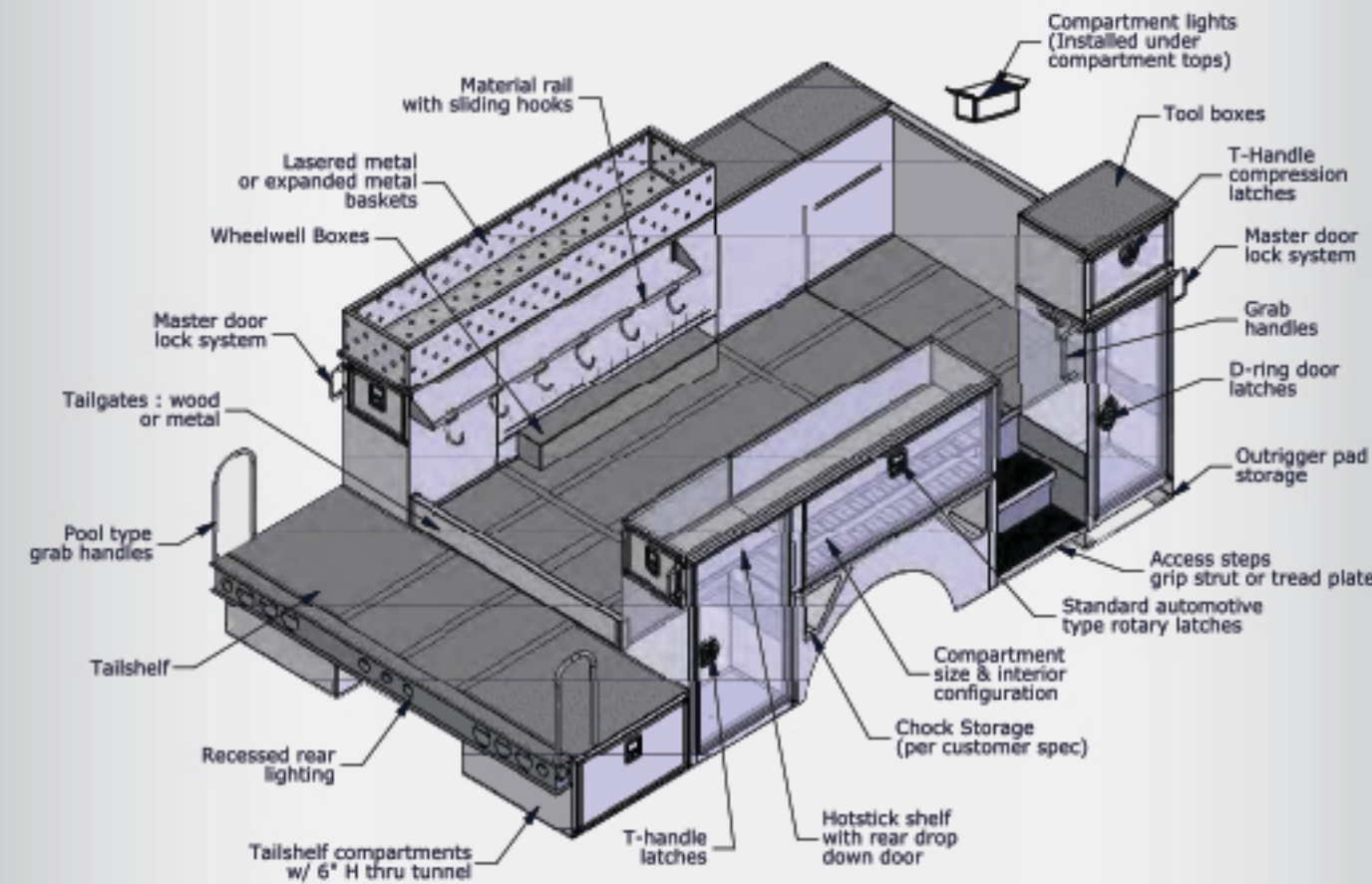
- Understructure consists of both structural channels and flat materials. Channel (6" X 8.2 lb.) is used in areas with high stress, i.e. areas under horizontal compartments, through tunnels and areas where a digger or aerial will be mounted



## CUSTOM FEATURES

### Some custom options and accessories offered by Dakota Bodies

- Compartment size
- Interior configuration
- Transverse compartments
- Spring loaded door holders
- Compartment lights
- Tailshelves
- Recessed rear lighting
- Wheel chock storage
- Access steps
- LED lighting
- Body construction (materials)
- Latch variations
- Spring loaded master door
- locking systems
- Access grab handles
- Flip-top compartments
- Tool boxes
- Expanded metal baskets
- Hot stick boxes
- Super structures
- Powder coating
- Material rails and hooks
- Tailgates
- Grip strut compartment tops
- Through compartments
- Gas struts assisted doors
- Ladder storage
- Outrigger cutouts
- Outrigger pad holders
- Subframe installation
- Crane reinforcements



# DAKOTA BODIES

## CUSTOM AND STANDARD DESIGNED UTILITY BODIES



# DAKOTA BODIES